

**STORAGE PERIODS (SHELF LIFE)
OF PLASTIC PACKAGING FILMS
LIST**

Doküman No : SF.AR.LS-002
R.Tarihi : 22.09.2025
Rev. No : 3
Sayfa No : 1 / 2

We are aware that information regarding the shelf life and utilization of packaging films are requested by the market. There is also some general market opinion and views that tend to follow the requirements of only standard films. However today with the developing technologies there are many special films being produced that combine different structural features and the shelf life of these films will relate to their performance criteria. This technical information sheet is prepared in order to provide general information about the shelf life of the films produced by Super Film.

The first important criteria which will affect the film performance and shelf life are the storage conditions. It is recommended that flexible plastic packaging films be stored in ideal environmental conditions, away from direct sunlight.

The following table is intended to advise the recommended storage periods (shelf life) of the films to maintain the required treatment levels which is also referred as surface tension, wetting tension, dyne level or corona level and to ensure excellent performance efficiency for special films. These storage periods are valid if the above mentioned storage conditions are also met. The stocking period so advised and recommended is to ensure the minimum corona level as stated in our data sheets that will also ensure the best adhesion level for printing, coating & other processing. Please contact our sales department to receive the relevant data sheets showing the range of specification values including minimum corona levels.

**STORAGE PERIODS (SHELF LIFE)
OF PLASTIC PACKAGING FILMS
LIST**

Doküman No : SF.AR.LS-002
R.Tarihi : 22.09.2025
Rev. No : 3
Sayfa No : 2 / 2

FILM TYPE	STORAGE TIME
BOPP FILM	
Non heat seal transparent films	6 months
Heat sealable transparent films	12 months
Both sides treated transparent films	3 months
Pearlized and white films	6 months
Both sides treated pearlized and white films	3 months
Metallized films	6 months
Both sides treated metallized films	3 months
Multi layer CPP and BARRIER FILM	
One side treated films	3 months
Multi layer high barrier films	6 months
BOPET FILM	
One side treated films	9 months
One side chemical coated films	12 months
Both sides treated transparent films	6 months
One side treated other side chemical coated films	6 months
One side heat sealed films	6 months
Metallized films	3 months
BIODEGRADABLE BOPET FILM	
One side treated films	3 months
BIODEGRADABLE BOPP FILM	
One side treated films	3 months
COATED FILMS	
Peelable	6 months
Barrier BOPET Films	6 months
Barrier BOPP Films	6 months
Acrylic Coated BOPP Films	6 months
ANTIFOG FILMS	6 months
BOPA FILM	6 months
ADHESIVE TAPE	12 months

The information given is true and accurate according to current state of our knowledge and intended to give general information on our products and their applications. Given information is to be considered as guidelines and not as product specifications. Since the actual conditions of use are beyond our control, users are advised to make their own tests at their specific conditions of laboratory and/or actual use. We suggest our customer to determine final suitability for their specific end uses. Also be advised that given information shall not be construed as an inducement or recommendation to use any process or to manufacture any product in conflict with existing, pending or future patents. REV:03 DATE 22.09.2025

**Süper Film Ambalaj Sanayi ve Ticaret A.Ş.**

Başpınar (Organize) OSB Mahallesi O.S.B 2.Bölge Hacı Sani Konukoğlu Bulvarı No:1 Şehitkamil / GAZİANTEP

Tel: (0342) 211 60 00

E.mail: sales@superfilm.com

Faks: (0342) 337 28 70

Web: <https://www.superfilm.com>